



X	Basic Skill
X	Counter Measure
X	Accessibility
X	Safety
O	Mistake Proofing
X	Productivity

Tooling – 5'S



Before: Tools were stored on a workbench located near the machine behind the operator. Operator had to turn around to pick up the tool for every tool change (minimum of once per part). Additionally, tools were laid randomly on the workbench.

After: The work bench was removed and the tools are stored in a fixture mounted to the side of the machine. This eliminates need for the operator to walk away from the machine to change a tool. Tools are returned to the same location each time to eliminate searching.

