

Single Point Lesson #174

# Too many different bolt lengths during change-over = confusion!

X	Basic Skill
O	Counter Measure
X	Accessibility
X	Safety
X	Mistake Proofing
X	Productivity



In the photo above, these five bolt lengths were used to change-over from one die set to another die set!

When we observed the person doing the job in process, they became very confused as to which bolt went into each hole – taking up precious time. If asked, would you know which bolt goes into which hole?

As we realize how valuable equipment production time is, simplifying tooling disassembly and reassembly should be a top priority.

We enjoy hearing from our subscribers. If you have ideas that you feel will help our readers as Single Point Lessons, please send us your lessons. Several subscribers have already submitted lessons that have been included in our previous mailings. Please send your ideas to: [jkravontka@fando.com](mailto:jkravontka@fando.com)

