

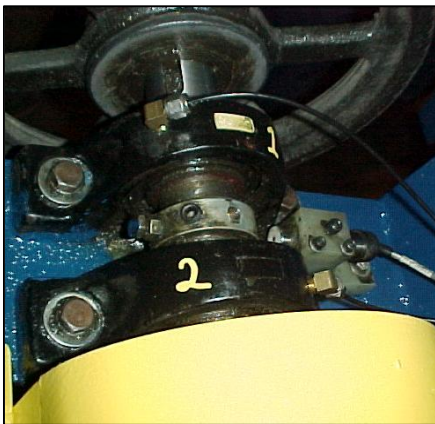


FUSS & O'NEILL
 Manufacturing Solutions, LLC
"Enhancing Productivity"

X	Basic Skill
X	CounterMeasure
X	Accessibility
X	Safety
X	Mistake Proofing
X	Productivity

Lubrication Manifold

Weekly Operator Lubrication - 8 Lube Points for the Wire Draw machine



After making a lube manifold, the next step is to develop a daily, weekly or monthly operator lubrication schedule. It is critical to state when, how much grease & what type, the operator is to apply. A typical lubrication PM could be written as: Every Friday, beginning of shift the operator is to apply 1 stroke of grease per lube point. Then you would locate the grease gun at a point very close to the operator and machine. Operator training on lubrication basics is also recommended. If this is a Maintenance function, it can still be accomplished very quickly. Color coding will also help.