

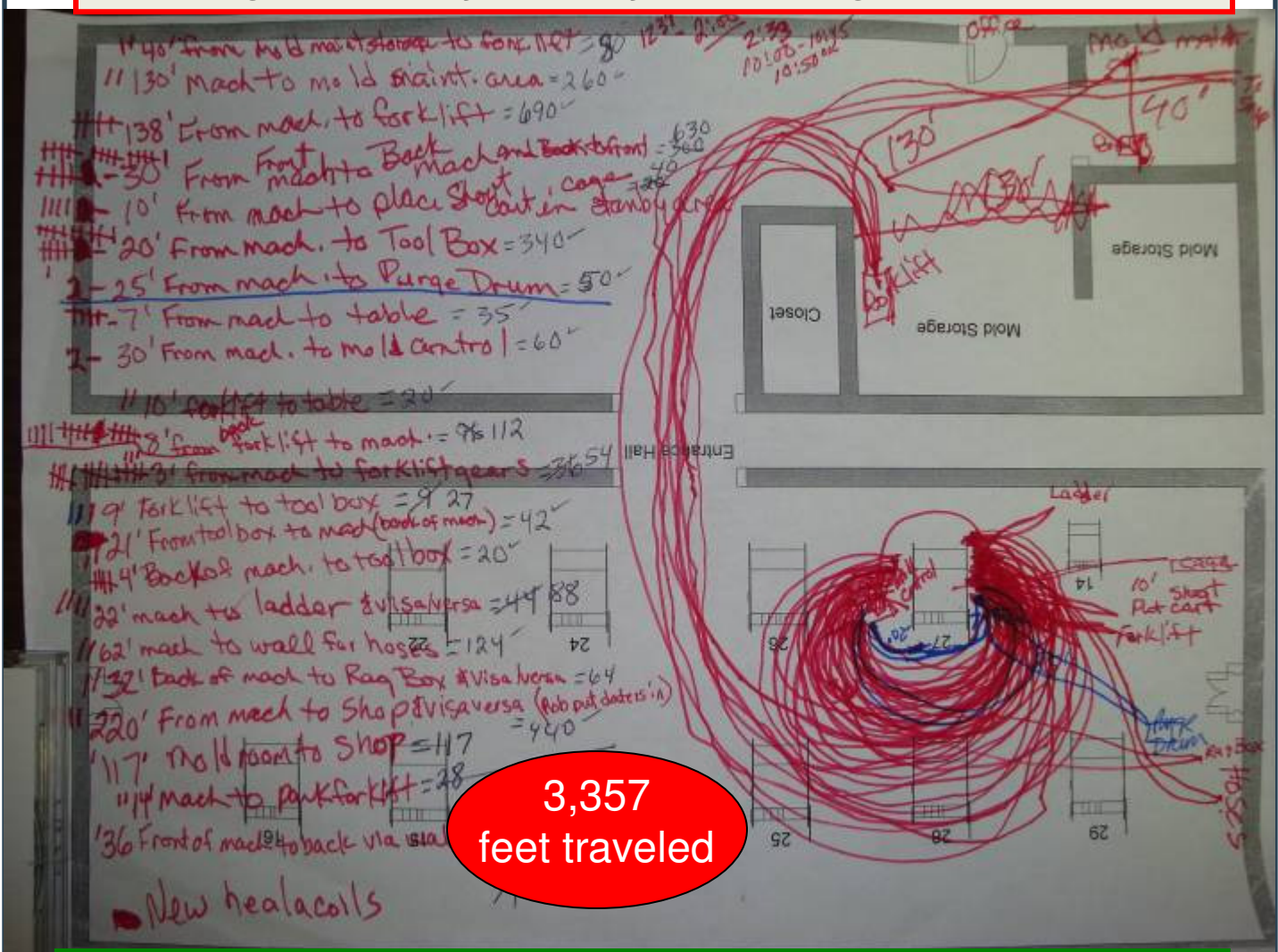


FUSS & O'NEILL
 Manufacturing Solutions, LLC
 "Enhancing Productivity"

X	Basic Skill
O	Counter Measure
X	Accessibility
X	Safety
O	Mistake Proofing
X	Productivity

Spaghetti Diagram for Travel

This plant / block layout clearly illustrates the excessive travel / walking (Red Lines) a person does to perform a change-over: they are busy but wasting valuable time...



During a Set-Up Reduction Event, create Spaghetti Diagrams for each person doing a Change-Over. Track their distance traveled in feet, which allows them to visualize where to improve the process, reducing travel to a minimum.